

JDLVM400T_A10S



Equipped with JD50 control system, mainly used in small hardware machining of consumable electronic products.

- + JD50 is a high speed and high precision control system with deeply opened NC engineering management ability.
- + Strong finishing capability, and good surface effects on the finished products.
- + The shield is equipped with dual inside-swing folding doors, which can be controlled by program.
- + Equipped with chain type tool magazine, the tool magazine capacity is 12.

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Technical Specification

Items		Standard Value
Position Accuracy (X/Y/Z)	mm	0.008/0.008/0.006
Repeatability (X/Y/Z)	mm	0.006/0.006/0.005
Travel (X/Y/Z)	mm	400/400/260
Worktable Size	mm	480×450
Max. Load	Kg	100
Spindle Type		JD105S-28-ISO25
Max. Spindle Speed	rpm	28000
Tool Holder Type		ISO25
Tool Magazine		Servo Tool Magazine
Tool Magazine Capacity		12
Max. Rapid Rate (X/Y/Z)	m/min	15
Max. Feed Rate (X/Y/Z)	m/min	10
Drive System		AC Servo
Voltage		3-phase 380V / 50Hz
Air Pressure	MPa	≥ 0.52
Machine Weight	Kg	2600

+ Above parameters have been calibrated with reference to International Standard ISO230-2.

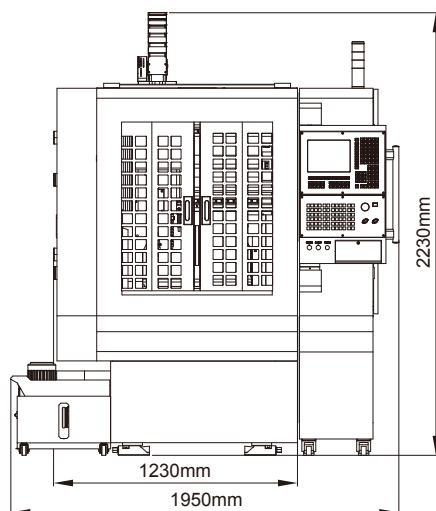
Standard

- + JD50 Control System
- + Jingdiao CAM Software SurfMill8.0
- + Spindle Refrigerator
- + Servo Tool Magazine
- + Tool-length Calibrator
- + Coolant Tank
- + Manual Pulse Generator(MPG)

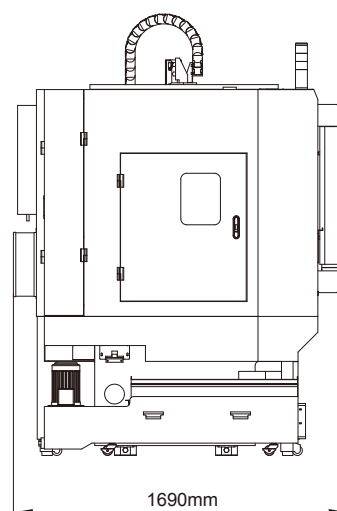
Optional

- + Oil Mist Separation Device
- + Bag Type Filtration System
- + Jingdiao On-machine Measurement System

Machine Dimension



Front View



Left View